

Assets No Longer Needed By

**Stewart EFI**

**STEWART EFI NY, LLC**

630 Central Park Avenue, Yonkers, New York 10704

**SALE DATE: Thursday, April 30th, 2009 starting at 10:30 a.m.**

INSPECTION DATES: Wednesday, April 29th, 2009 from 8 a.m. to 4 p.m. & morning of sale

Featuring: [20] High Speed & OBI Minster & Oak Presses • [20] Nilson & Sleeper and Hartley 4-Slides (New as 1982)  
• [30] Reid Surface Grinders • Comparators • Toolroom Machinery • Moore Jig Grinder  
• Lab Equipment • Compressors • Large Quantity of Shop Related Equipment



▲ 32-Ton Minster Mdl. B1-32 High Speed Press

▼ 60-Ton Oak Mdl. 42LP-60LAM High Speed Press



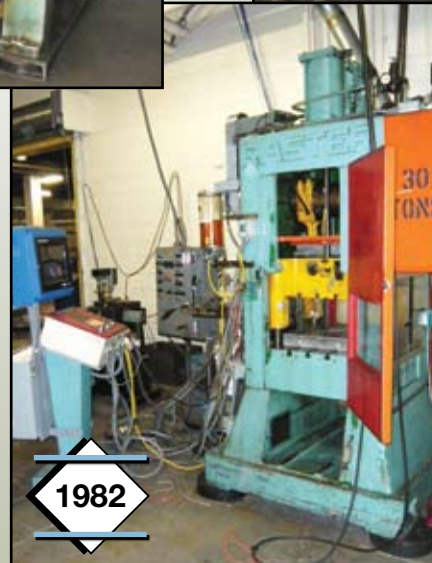
1976



▲ 45-Ton Minster Mdl. P2-45-48 "Piecemaker" High Speed Press



1 OF 20



1982

Nilson Mdl. 700-L ► Four-Slide

◀ 30-Ton Raster Mdl. 30-SL-4S2P High Speed Press

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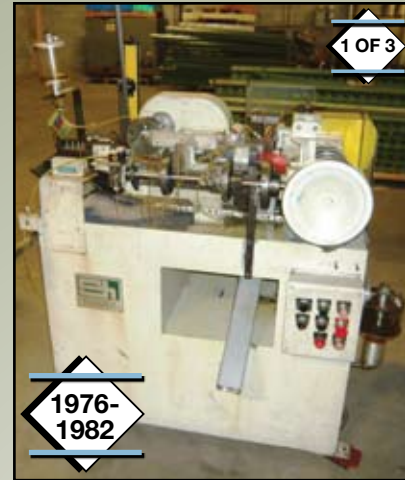
100-Ton Minster Mdl. P2-100-48 High Speed Press



45-Ton Minster Mdl. B1-45 High Speed Press



45-Ton Minster #5 OBI Flywheel Type Press



Sleeper & Hartley Mdl. 4116 Four-Slide

**HIGH SPEED STRAIGHT SIDE & 4-POST PRESSES**

**30-Ton Raster Mdl. 30-SL-4S2P 4-Post Press**, 200-1000 spm, Sankyo feed, Cicco automator II control, machine steward monitor, gripper feed, 34" x 20-1/2" t-slotted bed, t-slotted ram, S/N: 103281 (1982)

**30-Ton Raster Mdl. HR30SL 4-Post Press**, vari-speed, 200-1000 spm, Cicco PCI-100 control, S/N: 4041

**45-Ton Minster Mdl. P2-45-48 "Piecemaker"**, 100-200 spm, 3-1/2" stroke, 28" x 48" bed, Sankyo-Variac cam feed, enclosure, control console, 3" adjustment, 22" shut height, S/N: P2-45-19622 (1971)

**60-Ton Oak Mdl. 42LP-60LAM Straight Side Press**, 2" stroke, 19-1/2" x 53" bed, 100-400 spm, hydraulic crown, control console, S/N: 500 (1976)

**100-Ton Minster Mdl. P2-100-48 "Piecemaker"**, 3" stroke, Vamco feed, machine steward monitor, 500 spm, S/N: P2-100-14438

**PRESSES - OPEN BACK NON-INCLINABLE HIGH SPEED FIXED BASE PRESSES**

**60-Ton Minster Mdl. B1-60**, 2" stroke, 600 spm, Vamco TS6 feed, Helm load guard, S/N: 24159 (1979)

**45-Ton Minster Mdl. B1-45**, 2" stroke, 550 spm, air clutch, 3" variable belt feed, machine steward monitor, 2.75" adjustment, 10.25" shut height, S/N: 21903 (1974)

**45-Ton Minster Mdl. B1-45**, 2" stroke, 600 spm, 2.75" adjustment, 10.25" shut height, 3" Vamco feed, S/N: 15334

**45-Ton Minster Mdl. B1-45**, 2" stroke, 70-210 spm, 31.5" x 18" bed, 2.75" adjustment, 10.25" shut height, S/N: 18550

**[2] 32-Ton Minster Mdl. B1-32**, vari-speed, air clutch, 400 spm, 2-1/2" stroke, 2.25" adjustment, 9.5" shut height, central console, S/Ns: 15175; 13078

**[3] 32-Ton Minster Mdl. B1-32**, vari-speed, air clutch, 400 spm, 1-1/2" stroke, 2.25" adjustment, 9.5" shut height, central console, S/Ns: 16378; 19585; 25472 (1983)

**22-Ton Minster Mdl. B1-22**, 1000 spm, air clutch, 3/4" stroke, 12" x 21" bolster, 2" adjustment, 3" Vamco feed, S/N: 16711

**[2] 22-Ton Minster Mdl. B1-22**, 5/8" stroke, 900 spm, 3" Vamco feed, 20" x 12" bolster, machine steward monitor, S/N: 14441

**22-Ton Minster Mdl. B1-22**, 900 spm, slide feed, machine steward monitor, S/N: 19136

**OBI FLYWHEEL TYPE PRESSES**

**[2] 22-Ton Minster #3**, air clutch, AC-Tech vari-speed control, Camco feed, 1-1/2" stroke, S/Ns: 7429; 7430

**[2] 22-Ton Minster #3**, air clutch, AC-Tech vari-speed control, Camco feed, 2" stroke, S/Ns: 12097; 12203

**22-Ton Minster #3**, air clutch, AC-Tech vari-speed control, Camco feed, 2-1/2" stroke, S/N: 11540

**45-Ton Minster #5**, 3" stroke, air clutch, 24" x 18" bed, 2.75" adjustment, 10.75" shut height, 60-180 spm, S/N: 5-13812

**PRESSES - MISCELLANEOUS**

**15-Ton Kenco Mdl. 156-120-200**, gap frame, dial feed, vibratory bowl feeder, S/N: 7-098

**[2] Starion Mdl. PRN2000**, pneumatic, dial feed places, 8-position indexing table, vibratory bowl feeder, S/Ns: S-7724; S-7623

**3-Ton Schmidt Mdl. 34-162-99**, pneumatic, Durant Feed Pro servo feed (1999)

**PRESS FEED EQUIPMENT**

Large Assortment of Durant Horizontal Uncoilers, Rotarian Horizontal Uncoilers, Rapid-Air R46AP Vertical Uncoilers, Coil-Mate Horizontal Uncoilers, Rapid-Air SC4P Straighteners, Plus Much More

**FOUR SLIDES & MULTI-SLIDE**

**Nilson Mdl. 700-L**, 1-32" capacity, vari-speed, S/N: 106790 (1979)

**[5] Nilson Mdl. 700**, 1/32" capacity, vari-speed, S/Ns: 95501 (1973); 95502 (1973); 94510 (1973); 95510 (1973); 94501 (1972)

**[4] Nilson Mdl. S-0**, 1/16" capacity, vari-drive, S/Ns: 68900; 3502; 76260; N/A

**Nilson Mdl. O-SP**, 1/16" capacity, vari-speed, S/N: 89380 (1969)

**[2] Baird #28 Multi-Slide**, vari-speed, air clutch, S/Ns: 904; 844

**Nilson Mdl. S1-F**, vari-speed, electric brake, S/N: 90190 (1970)

**[3] Sleeper & Hartley Mdl. 4116**, S/Ns: 10-12284 (1976); 12429-33 (1979); 34-12616 (1982)

**Nilson Mdl. 1-F**, 3/32" capacity, vari-speed, S/N: 107660 (1979)

**[31] SURFACE GRINDERS**

**[6] 6" x 18" Reid Mdl. HD**, hand feed, permanent magnetic chucks, direct drive spindles, S/Ns: 20837 (1975); 21080 (1976); 21081 (1976); 21633 (1975); 20834 (1974); 20835 (1974)

**[17] 6" x 18" Reid Mdl. 618H**, hand feed, permanent magnetic chucks, direct drive, S/Ns: 15511 (rebuilt 2000); 17866; 18279M; 20836 (1974); 15591; 19338M; 19083M; 18012; 13939; 15809; 15519; 17372; 19305M; 19316M; 15592; 15812; 15525

**[2] 6" x 18" Reid Mdl. 618HR**, hand feed, direct drive spindle, permanent magnetic chucks, S/Ns: 17265; 17150

**[3] 6" x 18" Reid Mdl. 1423**, hand feed, direct drive, permanent magnetic chucks, S/Ns: 20259 (1974); 20261; 20260

**[2] 6" x 18" Reid "Rollerway" 618H**, ball bearing table, permanent magnetic chucks, hand feed, S/Ns: 17486; 17151

**6" x 18" Norton Mdl. 618S-3**, hydraulic feed, permanent magnetic chucks, coolant, S/N: H6718; H-7153 (1971)

**JIG GRINDER**

**Moore Mdl. G-18/#3**, DRC "digipos" 2-axis digital readout, S/N: G1655 (1970)

**ID GRINDER**

**Overbeck Mdl. 3501**, motorized work head, control console, S/N: 36281 (1975)

**6-SPINDLE TURRET DRILLS**

**Burgmaster Mdl. 1D**, 36" production table, S/N: 130105

**[2] Burgmaster Mdl. 1D**, both mounted on 80" production table, S/Ns: 1DF7382; 1D5592

**HIGH SPEED LATHE**

**Hardinge Mdl. HSL-5C**, compound, S/N: 782-C

**LATHES**

**[2] Hardinge Mdl. DV-59**, compound, collet closer, push button vari-speed, S/Ns: DV-59-7242; DV-59-7547

**Hardinge Mdl. TFB/HLV-H Turning**, Facing & Boring, power carriage feed, vari-speed drive, S/N: 10394-T (1983)

**16" x 36" Southbend**, 3-jaw chuck, S/N: 7822HKX12

**13" x 36" Clausing Colchester**, threading, gap bed, 1800 rpm spindle, S/N: F3/53116

**VERTICAL MILLS**

**[2] Bridgeport "J-Head" 1HP**, 9" x 36" table, one shot lube, 80-2720 rpm, S/Ns: 130960; 130981

**Ex-Cello 1-1/2HP**, vari-speed, 9" x 36" power feed table

**Bridgeport 1-1/2HP**, vari-speed, 9" x 42" table, 60-4200 rpm, one shot lube, S/N: 121349

**Bridgeport 1-1/2HP**, vari-speed, t-ram, 9" x 48" power feed table, 60-4200 rpm, S/N: 142894

**[3] Bridgeport "J-Head" 1HP**, 80-2720 rpm, 9" x 32" table, S/Ns: 27017; 44766; 10706

**Index #745 1HP**, 9" x 40" table, S/N: 14714

**SAWS**

**16" DoAll Mdl. 16-3**, welding & grinding attachment, vari-speed, power feed table, S/N: 124-59201 (1959)

**16" DoAll**, vari-speed, welding & grinding attachment, S/N: 423461

**DoAll Mdl. C-4**, horizontal, S/N: 234-691842

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**LAB EQUIPMENT**

**Instron Mdl. 4204 Tensile Tester**  
**Varian "Spectra AA-400 Plus" Spectrophotometer**  
**Nikon Epiphot 300 Metalgraph Microscope**  
 Also: Brookfield DV-E Viscometer, Buehler "Simplimet II Sample Press," Extec 1010 Lab Saw, Extec Labpol Lab Polisher, Harshaw Salt Spray, Etc.



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**COMPARATORS**

**24" SPI Mdl. PO-600**, surface illuminator, Metronics Quadra-Chek 2000, S/N: 2073  
**20" Mitutoyo**, with digital readout  
**14" Mitutoyo Mdl. PH350H**, surface illuminator, Mitutoyo 2-axis digital readout, 6" x 15-3/4" t-slotted table, S/N: 60615  
**[6] 14" Scherr-Tumico Mdl. 22-1500**, floor based, S/Ns: 8631; 8247; 8632; 8655; 8656; 6291  
 \*Assorted Inspection Items & Accessories

**VIBRATORY FINISHERS**

**60" Diameter Roto-Finish "Spiratron"**, S/N: N/A  
**48" Diameter Roto-Finish "Spiratron"**, S/N: ER-0450S-99-A35  
**[4] 30" Diameter Sweco Vibro Energy**

**CENTRIFUGAL DRYERS**

**[15] New Hollands**, K-90's & K-24 models

**OVENS**

**Blue M Mdl. IGF-6680F-4**, single door, 1100 degree, Honeywell chart recorder, S/N: IGF-140  
**Abach Mdl. SPW-7**, double door, roll-in type, batch electric oven, Partlow analog control, S/N: F79

**COMPRESSORS**

**150HP Joy Mdl. 690 Rotary Screw Type**, water cooled, S/N: N/A  
**[4] Quincy Mdl. QSS-750W/110**, 750 cfm, water cooled, Cat 6-cylinder natural gas turbine engine, S/N: 5043340; 5403341; [2] @ N/A

**Arrow Pneumatic Mdl. 3515 3HP Air Dryer**, S/N: 12280

**Arrow Pneumatic Mdl. 3519W-3 7.5HP Air Dryer**

**MISCELLANEOUS MACHINERY**

**[6] Unitek Welders & Power Supplies**

**Hamilton 6" Sensitive Drill**, motorized downfeed, bench type

**Producto Heavy Duty Tapper**, with t-slotted table

**20" Clausing Mdl. 2286 Vari-Speed Drill**, 44" production table, S/N: 506416

**Assorted Drill Presses** (throughout plant)

**Assorted Air Flow Systems Fume/Mist Collectors**

**Littell Mdl. 308 Straightener**, 8" x .041" capacity, S/N: 8229176

**Over [20] Torit Dust Collector Units**, most Mdl. 64 type



Schmidt Mdl. 34-162-99 Pneumatic Press



Hardinge Mdl. TFB/HLV-H Lathe



24" SPI Mdl. PO-600 Comparator



14" Mitutoyo Mdl. PH350H Comparator



6" x 18" Reid Mdl. 618H Surface Grinder, with Diaform Dresser



150HP Joy Mdl. 690 Air Compressor



Quincy Mdl. QSS-750W/110 750-CFM Compressors

**Beverly B-1 Shear**

**Thiel Die Filer**, S/N: 200/54

**20" Clausing Mdl. 2276 Floor Type Drill Press**, vari-speed, S/N: 506323

**Cousins Mdl. LP2100 Turntable Semi-Automatic Pallet Wrapper**, S/N: 071199-2L-2242

**Air Flow Systems 8' x 11' Welding Booth**, with exhausts, 10HP blower

**Assortment of CM Loadstar 1-Ton & 1/2-Ton Electric Hoists**

**3000# Yale Mdl. ESC030ABN24SE083 Electric Stand-Up Forklift**, 190" mast, 24-volt, S/N: N578263

**Miscellaneous Throughout Plant:** maple top work benches, heavy duty cabinets, Lassy Mdl. 12-F hand tapper, Baldor double end grinders, drill presses, Torit dust collectors, bench vises, milling vises, die lift carts, roller conveyors, Baird tumbling barrels, invincible 4584 10HP vac unit, assorted Graymills coolant tanks, Baron Blakeslee vapor degreasers, Star scrap choppers, assorted pallet racking throughout, plastic totes, assorted polypropy plating barrels, assorted polypropy plating tanks with geared motors, assorted stainless steel tanks with geared motors, t-slotted box table, hand carts, approximately [150] shop carts, [2] Caldwell 2-ton coil lifts, [2] Vestil 700# electric dump hoppers, pallet jacks, electric pallet jacks, Darex drill sharpener, paint shaker, nuts, bolts, bearings, valves, spare motors, belts, electrical, taps, crane & hoist parts, miscellaneous scales, granite surface plates, inspection items, plus much more!!

**Office Items To Include:** blue print file cabinets, shelves, desks, Xerox 3030 blue print machine, conference tables and chairs, secretarial chairs, lockers, refrigerators, partitions, etc.

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32-Ton Minster Mdl. B1-32 High Speed Press



Moore #3 Jig Grinder

# Assets No Longer Needed By **STEWART EFI NY, LLC**

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Overbeck Mdl. 3501 ID Grinder

AXP/9030736

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# AUCTION SALE

Assets No Longer Needed By

## Stewart EFI **STEWART EFI NY, LLC**

630 Central Park Avenue, Yonkers, New York 10704

Precision Metal  
Stamping &  
Assembly  
Manufacturer

Featuring: [20] High Speed & OBI Minster & Oak Presses • [20] Nilson & Sleeper and Hartley 4-Slides (New as 1982) • [30] Reid Surface Grinders • Comparators • Toolroom Machinery • Moore Jig Grinder • Lab Equipment • Compressors • Large Quantity of Shop Related Equipment

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**From JFK International Airport:** From airport exit, take ramp onto Van Wyck Expressway (I-678 North). Take left Exit #10/Grand Central Parkway onto Grand Central Parkway West. Merge onto I-278 East and continue to Exit #47/Major Deegan Expressway onto I-87 North. Take Exit #2/Yonkers Avenue/Raceway onto Central Park Avenue.

**From LaGuardia Airport:** From airport exit, take ramp onto Grand Central Parkway West, merge onto I-278 East. Take Exit #47/Major Deegan Expressway/Albany onto I-87 North. Take Exit #2/Yonkers Avenue/Raceway onto Central Park Avenue.

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6" x 18" Reid Mdl. 618H "Rollerway" Surface Grinder

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